

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

1. (Currently amended) A cleaning tool sheet comprising at least one fiber bundles laminated on one side of a base sheet, wherein a central parts in the direction of flow of the fibers constituting the fiber ~~bundles are~~ bundle is joined by a central joining part continuously formed in the central part of the base sheet, and the base sheet and the fiber bundle are joined at a spot-form joining part formed intermittently on a parallel line along a direction crossing the flow direction of the fibers between the central joining part and two end edges parallel therewith, wherein ~~the~~ two ends of the fiber bundle in the direction of flow of the fibers are not joined to the base sheet.

2. (Previously amended) The cleaning tool sheet claim 1, wherein the spot-form joining part comprises a plurality of spot-form joining parts.

3. (Currently amended) The cleaning tool sheet according to claim ~~1~~ 2, wherein joining positions of the plurality of spot-form joining parts are formed such that they do not overlap in the direction of flow of the fibers the fiber bundles.

4. (Currently Amended) The cleaning tool sheet according to claim 1, wherein the base sheet and the fiber bundles ~~have~~

thermal fusibility are bound by any one of thermal fusion,
ultrasonic fusion, gluing or sewing.

5. (Currently Amended) The cleaning tool sheet according to claim 1, wherein the thickness of the fibers constituting the fiber bundles is 1 to 18 denier.

6. (Cancelled)

7. (Cancelled)

8. (Cancelled)

9. (Previously Presented) The cleaning tool sheet of claim 1, further comprising a holding sheet, the holding sheet comprising two non-woven sheets bonded together to define a holding part therein, the holding sheet bonded to a side of a base sheet opposite the fiber bundles.

10. (Previously Presented) The cleaning tool sheet of claim 9, wherein the holding sheet comprises two bag form holding parts.

11. (Currently Amended) The cleaning tool sheet of claim 1, further comprising a holding sheet, the holding sheet comprising a single non-woven sheet folded in two and heat sealed to a side of a base sheet opposite the fiber bundles.

12. (Previously Presented) The cleaning tool sheet of claim 11, wherein the holding sheet further comprises a colored part

indicating a location for insertion of an insertion part of a cleaning tool.

13. (Previously Presented) The cleaning tool sheet of claim 11, wherein the holding sheet further comprises a pattern of surface irregularities indicating a location of insertion of an insertion part of a cleaning tool.

14. (Currently Amended) A cleaning sheet comprising:

at least one non-woven sheet; and

at least one fiber bundles connected to the non-woven sheet at a plurality of spot-form joining parts along a direction crossing the flow direction of the fibers.

15. (Currently Amended) The cleaning tool sheet of claim 14, further comprising a central joining part connecting the fiber bundles to the non-woven sheet.

16. (Previously Presented) The cleaning tool sheet of claim 14, wherein the spot-form joining parts are randomly oriented on the non-woven sheet.

17. (Previously Presented) The cleaning tool sheet of claim 14, wherein the spot-form joining parts are oriented in lines.

18. (Currently Amended) The cleaning tool sheet of claim 15, further comprising a holding sheet, the holding sheet comprising two non-woven sheets bonded together to define a holding part therein, the holding sheet bonded to a side of a base sheet opposite the fiber bundles.

19. (Currently Amended) The cleaning tool sheet of claim 15, further comprising a holding sheet, the holding sheet comprising a single non-woven sheet folded in two and heat sealed to a side of a base sheet opposite the fiber bundles.

20. (Currently Amended) A method of forming a cleaning tool sheet comprising:

joining a non-woven sheet to a fiber bundles at a plurality of spot-form joining parts along a direction crossing a flow direction of fibers of the fiber bundle.

21. (Currently Amended) ~~the~~ The method of claim 20, further comprising joining the fiber bundles to the non-woven sheet at a central joining part.

22. (Currently Amended) The method of claim 21, further comprising forming a holding sheet by joining two non-woven sheets together to define a holding part therein, and joining the holding sheet to a side of a base sheet opposite the fiber bundles.

23. (Currently Amended) The cleaning tool sheet of claim 21, further comprising forming a holding sheet by folding a single non-woven sheet in two defining a holding part therein and joining the holding sheet to a side of a base sheet opposite the fiber bundles.

24. (New) The cleaning tool sheet of claim 2, wherein the spot-form joining parts are randomly oriented on the non-woven sheet.

25. (New) The cleaning tool sheet of claim 2, wherein the spot-form joining parts are oriented in lines.

26. (New) A cleaning tool sheet comprising:

a first fiber bundle being laminated on one side of a base sheet, the base sheet and the first fiber bundle being jointed at spot-form joining parts formed intermittently along a direction crossing a flow direction of fibers of the first fiber bundle, and two ends of the first fiber bundle in the direction of flow of the fibers being not joined to the base sheet; and

a second fiber bundle being laminated on the first fiber bundle, the first fiber bundle and the second fiber bundle being joined at a central joining part formed in a central part thereof, along a direction crossing a flow direction of the fibers.